

2. HAFTA STOK LİSTESİ

KALİTELER	NİTELİK	SICAK HADDE VAKUMLU TAMAMLAMASIZ ÇELİK GRUBU	
SAE 1020 (C20)	<b>Vakumlu + Tamamlamasız</b>	Ø	60mm
SAE 1030 (C30)		Ø	80, 90mm
SAE 1035 (C35)		Ø	45mm
SAE 1040 (C40)		Ø	22, 24, 25, 26, 27, 28, 30, 31, 32, 35, 36, 38, 40, 42, 45, 46, 48, 50, 52, 55, 60, 62, 65, 70, 72, 75, 80, 85, 90, 95, 100, 110, 115mm
C45 - C45E - Ck45		Ø	22, 25, 26, 28, 30, 32, 35, 36, 38, 40, 42, 45, 46, 48, 50, 52, 55, 60, 62, 65, 70, 72, 75, 80, 85, 90, 95, 100, 110, 120, 130, 140, 150, 160, 170, 180, 190, 200, 210, 220, 230, 240, 250, 260mm
C45R		Ø	63mm
SAE 1050 (C50)		Ø	22, 25, 26, 28, 30, 32, 35, 36, 38, 40, 42, 45, 48, 50, 52, 55, 60, 62, 65, 70, 75, 80, 85, 90, 95, 100, 110, 120, 130, 140, 150, 160, 170, 180, 190, 200, 210, 220, 230, 240, 250, 260mm
St52-3		Ø	22, 24, 26, 28, 30, 32, 35, 36, 38, 40, 41, 42, 45, 46, 48, 50, 52, 55, 60, 62, 65, 70, 72, 75, 80, 85, 90, 95, 100, 105, 110, 120, 130, 140, 150, 160, 170, 180, 190, 200, 210, 220, 230, 240, 250, 260mm
S355JR		Ø	22, 24, 26, 28, 30, 32, 35, 36, 38, 40, 41, 42, 45, 46, 48, 50, 52, 55, 60, 62, 65, 70, 72, 75, 80, 85, 90, 95, 100, 105, 110, 120, 130, 140, 150, 160, 170, 180, 190, 200, 210, 220, 230, 240, 250, 260mm
S355J2		Ø	20, 22, 24, 25, 26, 27, 28, 30, 32, 35, 36, 38, 40, 41, 42, 45, 46, 48, 50, 52, 55, 60, 62, 65, 70, 72, 75, 80, 85, 90, 95, 100, 105, 110, 120, 130, 140, 150, 160, 170, 180, 190, 200, 210, 220, 230, 240, 250, 260, 270, 280mm

KALİTELER	NİTELİK	SICAK HADDE VAKUMLU TAMAMLAMALI ÇELİK GRUBU	
SAE 1040 (C40)	<b>Vakumlu + Tamamlamalı</b> (Tamamlama: Kumlama + Hassas Doğrultma + Boyut Kontrolü + Doğrusallık Kontrolü + Karışıklık Kontrolü + EN 10221 Class C Yüzey Çatlak Kontrolü ve EN 10308 Class3 ve/veya Class2 İç Hata/Çatlak Kontrolü)	Ø	22, 24, 25, 26, 27, 28, 30, 31, 32, 35, 36, 38, 40, 42, 45, 46, 48, 50, 52, 55, 60, 62, 65, 70, 72, 75, 80, 85, 90, 95, 100, 110, 115mm
C45 - C45E - Ck45		Ø	22, 25, 26, 28, 30, 32, 35, 36, 38, 40, 42, 45, 46, 48, 50, 52, 55, 60, 62, 65, 70, 72, 75, 80, 85, 90, 95, 100, 110, 120, 130, 140, 150, 160, 170, 180, 190, 200, 210, 220, 230, 240, 250, 260mm
C45R		Ø	63mm
SAE 1050 (C50)		Ø	22, 25, 26, 28, 30, 32, 35, 36, 38, 40, 42, 45, 48, 50, 52, 55, 60, 62, 65, 70, 75, 80, 85, 90, 95, 100, 110, 120, 130, 140, 150, 160, 170, 180, 190, 200, 210, 220, 230, 240, 250, 260mm
St52-3		Ø	22, 24, 26, 28, 30, 32, 35, 36, 38, 40, 41, 42, 45, 46, 48, 50, 52, 55, 60, 62, 65, 70, 72, 75, 80, 85, 90, 95, 100, 105, 110, 120, 130, 140, 150, 160, 170, 180, 190, 200, 210, 220, 230, 240, 250, 260mm
S355JR		Ø	22, 24, 26, 28, 30, 32, 35, 36, 38, 40, 41, 42, 45, 46, 48, 50, 52, 55, 60, 62, 65, 70, 72, 75, 80, 85, 90, 95, 100, 105, 110, 120, 130, 140, 150, 160, 170, 180, 190, 200, 210, 220, 230, 240, 250, 260mm
S355J2		Ø	20, 22, 24, 25, 26, 27, 28, 30, 32, 35, 36, 38, 40, 41, 42, 45, 46, 48, 50, 52, 55, 60, 62, 65, 70, 72, 75, 80, 85, 90, 95, 100, 105, 110, 120, 130, 140, 150, 160, 170, 180, 190, 200, 210, 220, 230, 240, 250, 260, 270, 280mm
16MnCr5   16MnCrS5		Ø	22, 24, 25, 26, 28, 30, 32, 34, 35, 36, 37, 38, 40, 42, 45, 50, 52, 55, 60, 62, 65, 70, 75, 80, 85, 90, 95, 100, 105, 110, 120, 125, 130, 140, 150, 160, 170, 180, 190, 200, 210, 220, 230, 240, 250, 260, 270, 280, 300, 310, 320, 330, 340mm
20MnCr5   20MnCrS5		Ø	22, 24, 25, 26, 28, 30, 32, 34, 35, 36, 37, 38, 40, 42, 45, 50, 52, 55, 60, 62, 65, 70, 75, 80, 85, 90, 95, 100, 105, 110, 120, 125, 130, 140, 150, 160, 170, 180, 190, 200, 210, 220, 230, 240, 250, 260, 270, 280, 300, 310, 320, 330, 340mm
19MnCr5G		Ø	45, 47, 52, 75mm
19CrNi5		Ø	48, 50mm
SAE 8620		Ø	22, 24, 25, 26, 28, 30, 32, 34, 35, 36, 37, 38, 40, 42, 45, 50, 52, 55, 60, 62, 65, 70, 75, 80, 85, 90, 95, 100, 105, 110, 120, 125, 130, 140, 150, 160, 170, 180, 190, 200, 210, 220, 230, 240, 250, 260, 270, 280, 290, 300, 320, 340mm
18CrNiMo7-6 (17CrNiMo6)		Ø	30, 35, 40, 45, 50, 55, 60, 65, 70, 75, 80, 85, 90, 95, 100, 105, 110, 120, 130, 140, 150, 160, 170, 180, 190, 200, 210, 220, 250, 260mm
25CrMo4   25CrMoS4 (SAE 4130)		Ø	40, 45, 60, 80, 130mm
42CrMo4   42CrMoS4 (SAE 4140)		Ø	20, 22, 24, 25, 26, 28, 30, 32, 34, 35, 36, 37, 38, 40, 42, 45, 50, 52, 55, 60, 62, 65, 70, 75, 80, 85, 90, 95, 100, 105, 110, 120, 125, 130, 140, 150, 160, 170, 180, 190, 200, 210, 220, 230, 240, 250, 260, 270, 280, 290, 300, 320, 340mm
42CrMo4+QT		Ø	26, 30, 35, 37, 38, 40, 42, 45, 50, 55, 56, 57, 60, 65, 70, 75, 80, 85, 90, 100, 110, 130, 140, 150, 160, 170, 180, 190, 200, 210, 220, 230, 240, 250, 260, 270, 280, 290, 300, 310, 320, 330, 340mm
SAE 4340 (34CrNiMo6)		Ø	30, 32, 34, 35, 36, 37, 38, 40, 42, 45, 50, 52, 55, 60, 62, 65, 70, 75, 80, 85, 90, 95, 100, 105, 110, 120, 125, 130, 140, 150, 160, 170, 180, 190, 200, 210, 220, 230, 240, 250, 260, 270, 280, 320mm
SAE 4340+QT (34CrNiMo6+QT)		Ø	70, 90, 95, 140, 160, 180, 190, 200, 210, 220, 230, 260, 270mm
41Cr4   41CrS4 (SAE 5140)		Ø	22, 24, 26, 28, 30, 32, 35, 36, 38, 40, 42, 45, 47, 50, 52, 55, 58, 60, 65, 70, 80, 90, 180mm
51CrV4+AL		Ø	28, 30mm
100Cr6	Ø	20, 25, 30, 35, 40, 45, 50, 55, 60, 65, 70, 75, 80, 85, 90, 100, 105, 110, 120, 130, 140, 150, 160, 170, 180, 200, 220, 230mm	
11SMnPb30	Ø	67mm	

## 2. HAFTA STOK LİSTESİ

KALİTELER	NİTELİK	SOĞUK ÇEKİM / KABUK SOYMA PARLAK ÇELİK GRUBU	
11SMnPb30+C / 11SMnPb37+C	<b>Vakumlu + Tamamlamalı</b> <b>(Tamamlama: Kumlama + Hassas Doğrultma + Boyut Kontrolü + Doğrusallık Kontrolü + Karışıklık Kontrolü + EN 10277-1:2008 Class2 yüzey kalitesi ve/veya EN 10221 Class C Yüzey Çatlak Kontrolü ve EN 10308 Class3 ve/veya Class2 iç Hata/Çatlak Kontrolü)</b>	Ø	5, 6, 7, 8, 9, 9.98, 10, 11, 12, 13, 14, 14.50, 15, 16, 17, 18, 18.50, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 32, 34, 35, 36, 38, 40, 42, 45, 46, 48, 50, 52, 55, 60, 65, 68, 70mm
11SMnPb30+C / 11SMnPb37+C		Hex.	7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 16.99, 17, 19, 22, 24, 27, 30, 32, 36, 38, 41, 46, 50, 55, 60, 65mm
11SMnPb30+C / 11SMnPb37+C		#	6, 8, 10, 12, 15, 16, 17, 18, 20, 22, 24, 25, 30, 32, 40, 45, 50mm
11SMn30+C / 11SMn37+C		Ø	10, 12, 13.17, 14, 15, 16, 16.17, 17, 17.90, 18, 19, 20, 22, 24, 25, 26, 28, 30, 32, 35, 38.90, 40, 45, 50mm
11SMn30+C / 11SMn37+C		Hex.	17, 22, 24, 27, 30, 32, 36, 41, 46, 50mm
11SMn30+C / 11SMn37+C		Oct.	24, 30mm
35S20+C / 46S20+C / 44SMn28+C		Ø	24mm
35S20+C / 46S20+C / 44SMn28+C		Hex.	19mm
HSXZ12 - HSX130 - HSX110		Ø	Talep özelinde tedarigi sağlanmaktadır.
ETG88 / ETG100		Ø	8, 10, 12, 14, 16, 18, 20, 80mm
C45 - C45E - C50		Ø	35.10, 38.10, 42.00mm
16MnCr5+C		Ø	12.30, 14.30, 15.30, 16.00, 16.30, 18.00, 18.30, 20.00, 20.30, 22.00, 24.00, 24.30, 24.50, 26.00, 28.00, 30.00, 32.00, 38.00mm
16MnCrS5+C		Ø	12.30, 14.30, 15.30, 16.00, 16.30, 18.30, 20.30, 24.00, 24.30, 24.50mm
16MnCrS5Pb+C		Ø	16.30mm
SAE 8620+C		Ø	20.10, 22.00, 26.00mm
34Cr4+C		Ø	21.50mm
41Cr4+C		Ø	12.00, 14.00, 16.00, 18.00, 18.90, 20.00, 22.00, 24.00mm
42CrMo4+C	Ø	12.00, 14.00, 16.00, 18.00, 20.00, 20.50, 22.00mm	
42CrMo4+C+QT	Ø	20.50, 30.00mm	

KALİTELER	NİTELİK	DÖVME YÜZEY ALAŞIMLI ÇELİK GRUBU	
C45 - C45E	<b>Vakumlu + Tamamlamalı</b> <b>(Tamamlama: Boyut Kontrolü + Karışıklık Kontrolü + EN 10228-3 Class3 ve/veya SEP1921:84 C/c Class iç Hata/Çatlak Kontrolü)</b>	Ø	270, 280, 290, 300, 310, 320, 330, 340, 350, 360, 370, 380, 390, 400, 420, 430, 450, 460, 470, 480, 490, 500, 510, 520, 530, 550, 560, 570, 580, 600, 620, 650, 680, 700, 720, 725, 750, 780, 800, 810, 830, 840, 850, 860, 880, 900, 940, 950, 1000, 1100mm
St52-3 - S355J2 - S355J2G3		Ø	230, 240, 250, 260, 270, 280, 300, 310, 320, 330, 340, 350, 360, 370, 380, 400, 420, 450, 480, 500, 550mm
16MnCr5 - 20MnCr5		Ø	270, 280, 300, 310, 320, 330, 340, 350, 360, 370, 380, 400, 420, 450mm
SAE 8620		Ø	300, 310, 320, 330, 340, 350, 360, 370, 380, 400, 420, 450, 500, 550, 600mm
18CrNiMo6		Ø	420mm
42CrMo4 (SAE 4140)		Ø	300, 310, 320, 330, 340, 350, 360, 370, 380, 390, 400, 410, 420, 425, 430, 450, 460, 470, 480, 490, 500, 510, 520, 530, 550, 560, 570, 580, 600, 620, 650, 680, 700, 720, 725, 750, 780, 800, 830, 850, 860, 900, 925, 940, 1010mm
42CrMo4+QT		Ø	440, 450, 550mm
30CrNiMo8+QT		Ø	220mm
34CrNiMo6(4340)+QT		Ø	560, 620mm

\*\*\* Soğuk Çekim Transmisyon Milleri Yuvarlak | Dörtköşe (Kare, Lama) | Altıköşe (SAE1008+C / S235JR+C / S275JR / St37-2 / St44-2)

\*\*\* SAE1040 - C45 Kalite Taşlanmış Miller (Ø12-80mm arası)

\*\*\* SAE1040 - C45 Kalite Sıcak Hadde / Soğuk Çekim Kare ve Lamalar

\*\*\* PASLANMAZ ÇELİK ÇUBUKLAR (AISI 303, AISI 304, AISI 316, AISI 420, vb.)

\*\*\* SICAK İŞ/SOĞUK İŞ TAKIM ÇELİKLERİ - CİVA ÇELİKLERİ - PLASTİK KALIP ÇELİKLERİ Yuvarlak | Dörtköşe (Kare, Lama)

\*\*\* ÇELİK ÇEKME BORULAR

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